



Please take the following procedure for the assembly of the UCB (10043) and S-Cover (10040).

- The sheet metal O-ring holder should not be secured with a soldering iron; the material of this s-cover will not melt with heat. The holder should be glued in place with epoxy.
- When the holder is glued do not cure the glue in an oven due to possible warping of the S-Cover. Please let the glue cure by room temperature.
- After replacement of the Upper control body always use a new O-ring between grip and control body (supplied).
- When assembling the sprocket cover please use the supplied O-ring on the lowest O-ring groove; due to a slightly smaller hole in the UCB you need the supplied O-ring (this is attached with a tape on the UCB).

Have Fun!

O-Ring assembly with the Reparts Upper control body.

